

Technical data sheet

CL

DESCRIPTION

STIFERITE CL is an height performance insulation board with a rigid polyurethane foam core, blowing without CFC or HCFC, covered on both side with kraft paper.

MAIN APPLICATIONS

Technical insulation and gluing panel
Torch application is not recommended with this product

GUIDELINE FOR DRAFTING OF TECHNICAL SPECIFICATIONS*

Thermal insulation **STIFERITE CL** in polyurethane rigid foam (PUR) of thickness...(*), covered on both sides with kraft paper, has:

- Declared thermal conductivity: $\lambda_D = \dots$ W/mK (EN 13165 Annessi A e C)
- Weight percentage of recycled material: **21.90 – 7.63 %**
- Compressive strength at 10% deformation: **minimum value = ... kPa (EN 826)**
- Compressive strength at 2% deformation: **minimum value = ... kg/m² (EN 826)**
- Water vapour diffusion resistance: **$\mu = 87$ (EN 12086)**
- Water vapour diffusion resistance: **$Z = 13$ m²hPa/mg (EN 12086)**
- Tensile strength perpendicular to faces: **$\sigma_{mt} > 70$ kPa**
- Flatness after one-sided wetting: **$FW \leq 20$ mm (EN 13165)**
- Water absorptin by total immersion: **$W_{it} < 5$ % (EN 12087)**
- Water absorptin by partial immersion: **$W_{sp} < 0.3$ kg/m² (EN 1609)**
- Euroclass reaction to fire: **F (EN 11925-2)**

Product of Company certified according to UNI EN ISO 9001:2000 specifications, with CE conformity mark on the whole range.

(*) Not stated parameters change according to thickness. For introducing the values corresponding to the used thickness, please use the specifications indicated on this technical sheet.

Characteristics and performances

Isolamento Termico

Characteristics [Standard]	Description	Symbol [Units]	Value										
			Some characteristics depend on the thickness (mm)										
			20	30	40	50	60	70	80	90	100	-	
Average initial thermal conductivity [EN 12667]	Value determinad at 10 °C	$\lambda_{90/90,1}$ [W/mK]	0,024										
Declared thermal conductivity [UNI EN 13165 annex A e C]	Value determinad at 10 °C C	λ_D [W/mk]	0,028 thickness 20 - 70										
			0,026 thickness 80 - 120										
Declared thermal trasmittance	$U_D = \lambda_D / d$	U_D [W/m ² K]	1.40	0.93	0.70	0.56	0.47	0.40	0.33	0.29	0.26	-	
Declared thermal resistance	$R_D = d / \lambda_D$	R_D [m ² K/W]	0.71	1.07	1.43	1.79	2.14	2.50	3.03	3.49	3.85	-	

For other characteristics see back →

Other information	To obtain further technical data call green numer 800840012			
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Characteristics and performances

Characteristics [Standard]	Description	Symbol [Units]	Value										
			Some characteristics depend on the thickness (mm)										
			20	30	40	50	60	70	80	90	100	-	
Project thermal conductivity [UNI EN 12667]	Value determined at 20 °C and 50 % RH	λ_U [W/mk]	0.026 spessore 80 - 120										
Board density	Average value with facing characteristics	ρ [Kg/m ³]	33 ± 1.5										
Nominal thickness [EN 823]		d_N [mm]	production from 20 to 100 mm. Available on order until 120 mm										
Compressive strength [EN 826]	Value determined at 10% deformation	$\sigma_{10} \text{ o } \sigma_m$ [kPa]	100	100	100	100	100	100	100	100	100	100	-
Compressive strength [EN 826]	Value determined at 2% deformation	σ_2 [kg/m ²]	4800	4800	4300	4800	4800	4800	4800	4800	4800	4800	-
Dimensional stability under specified temperature and umidity [EN 1604]	48h (±1) a 70°C (±2) e 90% RH (±5)	DS(TH) [% dimensions]	1	1	1	1	1	1	1	1	1	1	-
		[% thickness]	5	5	4	3	3	3	3	3	3	3	-
	48h (±1) a -20°C (±3)	[% dimensions]	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	-
		[% thickness]	1	1	1	1	1	1	1	1	1	1	-
Euroclass reaction to fire [EN 13501-1] [EN 11925 -2] [EN 13823 (SBI)]	Class	Euroclass	F										
Euroclass reaction to fire [EN 11925 -2]	Foam	Euroclass	E										
Specific heat capacity	Value	C_p [J/kg K]	1502										
Water vapor diffusion resistance factor [EN 12086]	Value	μ (MU)	87 ± 19										
Water vapor diffusion resistance [EN 12086]	Value	Z [m ² hPa/mg]	13 ± 3										
Tensile strength perpendicular to faces [EN 1607]	Value	σ_{mt} [kPa]	More than 70										
Deviation from flatness [EN 825]	Value	FW [mm]	≤ 20										
Water absorption [EN 12087]	Total immersion for 28 days	W_{It} [%]	Less than 5% _w										
Water absorption [EN 1609]	Partial immersion	W_{sp} [kg/m ²]	Less than 0.3										
Weight percentage of recycled material	The variation depends on the thickness	%	21.90 – 7.63										

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Tolerances and notes

Tolerances [UNI EN 13165]	Thickness	T2 [mm]	<50 ±2 mm		from 50 to 75 ±3 mm		>75 +5 /-2 mm	
	Dimensions		< 1000 ±5 mm	from 1000 to 2000 ±7,5 mm	from 2000 to 4000 ±10 mm	> 4000 ±15 mm		
Notes	stability to the temperature	Stiferite panels are used in a range of continuous temperatures normally included between -40 °C e +110 °C. During short time they can resist also to temperatures till + 200 °C, or corresponding to the temperature of fused bitumen, without particular problems. Long exposures to the temperatures could cause deformations to the foam or to the coats, but without causing sublimation or fusion. Resistance to the torch and some other reactions to fire are characteristics connected with the kind of used panel.						
	Dimensional stability	The paper covering, even if bituminous paper, is sensitive to the variations of damp. The absorption of damp for direct exposure or for contact with wet surfaces and the following desiccation, modifies the stability of the coverings causing the loss of the flatness. For not problems is advisable to fix pannels and to complete the laying with immediate execution of the other elements of finish or protection.						
	Aspect	Any possible little areas of non-adhesion between coats and foam are originated by the production process and don't prejudice in any way the physical-mechanical properties of the panels.						

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