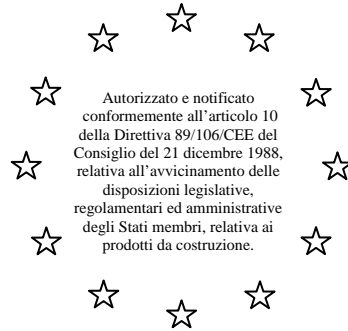


**Istituto per le Tecnologie
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Membro EOTA

European Technical Approval

ETA 10/0027

(English language translation prepared by ITC CNR; original version in Italian)

Trade name

Nome commerciale

**“CAPATECT PU LINE STIFERITE CLASS SK” e
“CAPATECT PU LINE STIFERITE VV”**

Holder of approval

Beneficiario

Stiferite S.r.l.

viale Navigazione Interna, 54 - I - 35129 Padova (PD)

**Generic type and use of construction
product**

Tipologia del prodotto da costruzione
ed utilizzo

**External Thermal Insulation Composite System with
renderings for the use as external insulation to the
walls of buildings**

Sistema Composito di Isolamento Termico Esterno di
facciata con Intonaco destinato all'isolamento termico
esterno delle murature degli edifici

Licensee/agent:

**Caparol Italiana GmbH & Co. KG - Largo Caparol 1 –
I - 20080 Vermezzo (MI)**

Validity from/to:

Validità da/a:

06.09.2010/18.02.2015

Manufacturing plant

Indirizzo stabilimento di produzione

Stiferite S.r.l.

viale Navigazione Interna, 54 - I - 35129 Padova (PD)

**This European Technical Approval
contains:**

Questo Benestare Tecnico Europeo
contiene:

13 pages

**edited on 06.09.2010, replaces previous version of
ETA 10/0027**

13 pagine

edito in data 06.09.2010, sostituisce precedente
versione del Benestare Tecnico Europeo 10/0027



European Organisation for Technical Approvals
Organisation pour l'Agrément Technique Européen

I LEGAL BASIS AND GENERAL CONDITIONS

1. This European Technical Approval is issued by Istituto per le Tecnologie della Costruzione - Consiglio Nazionale delle Ricerche (called ITC-CNR in the following text) in accordance with:
 - Council Directive 89/106/EEC of 21 December 1988 on the approximation of laws, regulations and administrative provisions of Member States relating to Construction Products¹, modified by the Council Directive 93/68/EEC of 22 July 1993² and by Regulation EC n. 1882/2003 of the European Parliament and of the Council³;
 - DPR 246 of 21/04/93⁴ and DPR 499 of 10/12/97⁵, concerning the implementation of Council Directive 89/106/EEC;
 - Common Procedural Rules for Requesting, Preparing and Granting of European Technical Approvals set out in the Annex to Commission Decision 94/23/EC⁶;
 - Guideline for European Technical Approval of “External Thermal Insulation Composite Systems with rendering” Edition March 2000 (called ETAG 004 Edition March 2000 in the following text).
2. ITC-CNR is authorised to check whether the provisions of this European Technical Approval are met. Checking may take place in the manufacturing plant. Nevertheless, the responsibility for the conformity of the products to this European Technical Approval and for their fitness for the intended use remains with the Holder of the European Technical Approval.
3. This European Technical Approval is not to be transferred to manufacturers or agents of manufacturers other than those indicated on cover page, or manufacturing plants other than those as laid down in the context of this European Technical Approval.
4. This European Technical Approval may be withdrawn by ITC-CNR, in particular pursuant to information by the Commission according to Article 5 (1) of Council Directive 89/106/EEC.
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6. The European Technical Approval is issued by the Approval Body in its official language. This version corresponds fully to the version used by EOTA for circulation. Translations into other languages have to be designated as such.

¹ Official Journal of the European Communities N° L 40, 11.02.1989, p.12

² Official Journal of the European Communities N° L 220, 30.08.1993, p.1

³ Official Journal of the European Union N° 1 L 220, 30.10.2003, p.1

⁴ Gazzetta Ufficiale della Repubblica Italiana n. 170 of 22.07.1993

⁵ Gazzetta Ufficiale della Repubblica Italiana n. 21 of 27/01/1998

⁶ Official Journal of the European Communities N° L 17, 20.01.1994, p.34

II SPECIFIC CONDITIONS OF THE EUROPEAN TECHNICAL APPROVAL

1 DEFINITION OF PRODUCT AND INTENDED USE

The kits “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV” (difference between the two alternatives consisting in the insulation product) are designed and installed in accordance with the ETA Holder design and installation instructions, deposited at ITC-CNR.

According to categories envisaged by § 2.2 of ETAG 004 Edition March 2000, the kits “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV” are bonded system (required bonded surface: at least 40%) with supplementary mechanical fixings (the fixings are used to provide stability until the adhesive has dried and act as a temporary connection); it comprises the components described in the following Table 1 which are factory-made by the ETA Holder or by his suppliers. The ETA Holder is ultimately responsible for the kits.

1.1 Components of the kits “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV”

The components of the kits are specified by the ETA Holder as follows:

Component	Trade name	Installation information	
		Coverage (kg/m ²)	Thickness (mm)
Adhesive (cement ⁷ based powder paste requiring addition of 22-24 % of water); particle size: 1.0 mm	“Capatect Klebe und Spachtelmasse 190” ⁸	4 - 6	//
Insulation product 1 (PIR panels) (see further description at § 2.3.1)	“Stiferite Class SK” ⁹	//	min: 20 mm max: 120 mm
Insulation product 2 (PIR panels) (see further description at § 2.3.2)	“Stiferite VV” ¹⁰	//	min: 20 mm max: 120 mm
Base coat (cement ¹¹ based powder paste requiring addition of 22-24 % of water); particle size: 1.0 mm	“Capatect Klebe und Spachtelmasse 190” ¹²	4 - 6 (prepared product)	3 - 4 mm
Reinforcement (glass fibre mesh) (mesh size: 4 x 5 mm)	“Capatect Gewebe 650” ¹³	//	//
Key coat (acrilic watery solution)	“Caparol Putzgrund” ¹⁴	250 gr/mq	100 μ
Finishing coat (ready to use paste based on acrylic resin) particle size: 1.5 mm	“Capatect Putz 622 W Silacryl” ¹⁵	2.5 - 3.5 (prepared product)	1.5 ± 0.1 mm

⁷ CEM II AL 42.5 R

⁸ Manufacturer: Caparol GmbH Ober Ramstadt

⁹ Manufacturer: Stiferite S.r.l.

¹⁰ Manufacturer: Stiferite S.r.l.

¹¹ CEM II AL 42.5 R

¹² Manufacturer: Caparol GmbH Ober Ramstadt

¹³ Manufacturer: Saint Gobain Vertex

¹⁴ Manufacturer: Caparol Italiana GmbH Vermezzo

¹⁵ Manufacturer: Caparol Italiana GmbH Vermezzo

Ancillary materials:			
Base profiles in PVC: U profiles (length 200 cm - different sections)	“Capatect Sockelschienen 6700 Plus” ¹⁶	//	1
Corner profiles in PVC: L-Profiles (length 250 cm – different sections)	“Capatect Gewebe Eckschutz 656/02” ¹⁷	//	1
Anchors in plastic: (one-piece plastic anchors consisting of a collar and a nail) different lengths in relation with thickness of insulation	“Capatect 041” ¹⁸	4-6/m ²	Ø of the collar: 6.0 cm Ø of the nail: 1.25 cm

Tab. 1: Components of the kits

1.2 Intended use

“CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV” are intended for use as external thermal insulation composite system of buildings’ walls and in particular for new and existing buildings whose facades can be made of masonry (bricks, concrete, stones, ...), in concrete cast on site or in prefabricated panels, or can be rendered and coated or uncoated; the substrate may need preparation as described in § 7.2.1 of ETAG 004 Edition March 2000.

The kits can be used on vertical walls. They can also be used on horizontal or inclined surfaces which are not exposed to precipitation. They are made of non load-bearing construction elements and the installed system does not contribute directly to the stability of the wall on which it is installed, but it can contribute to durability by providing enhanced protection from the effects of weathering. The installed system is not intended to ensure the air tightness of the building structure. For what concerns the impact resistance, the kit results in Use Category II (see § 2.2.5 of this ETA).

The provisions made in this ETA are based on an assumed intended working life of at least 25 years, provided that the conditions laid down in section 4.2, 5.1, 5.2 of this ETA for the packaging, transport, storage, installation as well as appropriate use, maintenance and repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer or by the Approval Body, but should only be regarded as a mean for choosing the appropriate products in relation to the expected economically reasonable working life of the works.

2. CHARACTERISTICS OF PRODUCTS AND METHODS OF VERIFICATION

2.1 General

The identification tests and the assessment of fitness for use of the kits “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV” were carried out in compliance with ETAG 004 Edition March 2000 and ITC-CNR has carried out all the identification tests in full conformity with what envisaged in Annex C of ETAG 004 Edition March 2000.

The ETA is issued for the kits on the basis of admitted information/data, deposited at ITC-CNR, which identify the kit that was assessed and judged. Changes to the production process of the components or to the components of the kits which could result in deposited information/data being incorrect, shall be notified to ITC-CNR before they are introduced

¹⁶ Manufacturer: Caparol Gmbh – Ober-Ramstadt

¹⁷ Manufacturer: Caparol Gmbh – Ober-Ramstadt

¹⁸ Manufacturer: Fischer Gmbk & Co.

and ITC-CNR will assess whether or not such changes affect the ETA and, if so, whether further assessment and/or alteration to the ETA shall be necessary¹⁹.

The characteristics of the components and of the system not mentioned in this ETA nor in the annexes shall correspond to the respective values laid down in the Technical Documentation of this ETA, checked by ITC-CNR.

2.2 Characteristics of the system “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV”

2.2.1 Reaction to fire of “CAPATECT PU LINE STIFERITE CLASS SK”

The reaction to fire has been determined according with § 5.1.2.1 of ETAG 004 Edition March 2000. The system, as defined under clause 1.1, reached the following classification: Euroclass according to EN 13501-1:

	Organic content of the rendering system (%)	Flame retardant content of the rendering system (%)	Maximum thickness (mm)	Class
“CAPATECT PU LINE STIFERITE CLASS SK”	base coat: 3.5% finishing coat: 8%	0	120	B – s1, d0

Tab. 2: Reaction to fire

Mounting and fixing

(for all end use applications given in 1.2 of this ETA)

The assessment of reaction to fire is based on tests with a maximum insulation layer thickness of SBI / 120 mm, EN 11925-2 / 60 mm and a maximum insulation material (PIR) density of 34.00 kg/m³, as well as a rendering system with a maximum organic content of 11.5% and a thickness of 5 mm. For the SBI test the system was mounted directly to a calcium silicate substrate (A2-s1, d0) with a minimum density of 815 kg/m³.

The mounting of the specimen was carried out at ITC-CNR Laboratory by the Manufacturer following the specifications given in his ETA Technical Dossier and in his Recommendations, using a single layer of the glass fibre mesh all over the specimen (without overlapping the mesh). The specimen didn't include any joints nor anchors (anchors have no influence on the test results); the panel edges were rendered, excluding the bottom edge and the top of the specimen.

Extended application

The test results cover arrangements with insulation materials (PIR) of a lower thickness and density, as well as with rendering systems (binder types) with a lower organic content.

2.2.2 Reaction to fire of “CAPATECT PU LINE STIFERITE VV”

Class F: No Performance Determined

2.2.3 Water absorption (capillarity test)

The water absorption has been determined in accordance with § 5.1.3.1 of ETAG 004 Edition March 2000.

Water absorption	after 1 hour		after 24 hours	
	< 1.0 kg/m ²	≥ 1.0 kg/m ²	< 0.5 kg/m ²	≥ 0.5 kg/m ²
Base coat “Capatect Klebe und Spachtelmasse 190”	X	not applicable	X	

¹⁹ The ETA Holder could change, under his own responsibility, some of the suppliers of a component, but only provided that the characteristics and the performances of the new components and the final performances of the system do not change at all. These changes must be fully recorded within the Factory Production Control documents in order to grant full traceability.

Rendering system made of: - base coat "Capatect Klebe und Spachtelmasse 190" - key coat "Caparol Putzgrund" - finishing coat "Capatect Putz 622 W Silacryl"	X	not applicable	X	
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Tab. 3: Water absorption

2.2.4 Hygrothermal behaviour (heat-rain and heat-cold cycles)

In accordance with the method envisaged in 5.1.3.2.1 ETAG 004 Edition March 2000, the kit has been applied on rig and the hygrothermal behaviour of the 2 alternatives has been assessed.

None of the following defects occurred:

- blistering or peeling of any paint finishing,
- failure or cracking associated with joints between insulation products boards or profiles fitted with the system,
- detachment of the render,
- cracking allowing water penetration to the insulation layer.

Assessment: the systems "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" are resistant to hygrothermal cycles.

2.2.5 Freeze thaw behaviour

As shown in Table 3 of this ETA, the water absorption of the base coat and of rendering systems is less than 0.5 kg/m² after 24 hours and so the system can be assessed as freeze/thaw resistant without any further testing.

2.2.6 Impact resistance

The tests have been performed on the rig on the 2 alternatives after the hygrothermal cycles, in accordance with § 5.1.3.3 of ETAG 004 Edition March 2000. The systems were made with one single standard mesh. The resistance of the systems to hard body impacts (3 Joules and 10 Joules) and to perforation (Perfotest) leads to the following use category:

"CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" with Single standard mesh	Use Category I
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Tab. 4: Category of impact resistance of "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV"

2.2.7 Water vapour permeability (Resistance to water vapour diffusion)

The water vapour permeability has been determined in accordance with § 5.1.3.4 of ETAG 004 Edition March 2000.

Water vapour permeability	Acceptance criteria (m)	Equivalent air thickness (m)	Pass
Rendering system made of: - insulation "Stiferite CLASS SK" - base coat "Capatect Klebe und Spachtelmasse 190" (3.0 mm) - key coat "Caparol Putzgrund" (100 µ) - finishing coat "Capatect Putz 622 W Silacryl" (1.5 mm)	≤ 2.0	0.476	X

Rendering system made of: - insulation "Stiferite VV" base coat "Capatect Klebe und Spachtelmasse 190" (3.0 mm) - key coat "Caparol Putzgrund" (100 µ) - finishing coat "Capatect Putz 622 W Silacryl" (1.5 mm)	≤ 2.0	0.452	X
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Tab. 5: Water vapour permeability

2.2.8 Release of dangerous substances

The external thermal insulation composite system complies with the provisions of Guidance Paper H ("A harmonized approach relating to Dangerous substances under the construction products directive", edition 2002) about dangerous substances.

A written declaration of conformity in this respect was made by the manufacturer. In addition to the specific clauses relating to dangerous substances contained in this European Technical Approval, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the EU Construction Products Directive, these requirements need also to be complied with, when and where they apply.

2.2.9 Safety in use

2.2.9.1 Bond strength

The bond strength has been determined in accordance with § 5.1.4.1 of ETAG 004 Edition March 2000.

Bond strength between:	Acceptance criteria	Pass
base coat "Capatect Klebe und Spachtelmasse 190" and insulation product "Stiferite CLASS SK" (§ 5.1.4.1.1): - under dry conditions	≥ 0.08 MPa	X
base coat "Capatect Klebe und Spachtelmasse 190" and insulation product "Stiferite VV" (§ 5.1.4.1.1): - under dry conditions	≥ 0.08 MPa	X
adhesive "Capatect Klebe und Spachtelmasse 190" and substrate (concrete) (§ 5.1.4.1.2): - under dry conditions - 2 days of water immersion + 2 hours drying - 2 days of water immersion + 7 days drying	≥ 0.25 MPa ≥ 0.08 MPa ≥ 0.25 MPa	X X X
adhesive "Capatect Klebe und Spachtelmasse 190" and insulation product "Stiferite CLASS SK" (§ 5.1.4.1.3): - under dry conditions - 2 days of water immersion + 2 hours drying - 2 days of water immersion + 7 days drying	≥ 0.08 MPa ≥ 0.03 MPa ≥ 0.08 MPa	X X X
adhesive "Capatect Klebe und Spachtelmasse 190" and insulation product "Stiferite VV" (§ 5.1.4.1.3): - under dry conditions - 2 days of water immersion + 2 hours drying - 2 days of water immersion + 7 days drying	≥ 0.08 MPa ≥ 0.03 MPa ≥ 0.08 MPa	X X X

Tab. 6: Bond strength between "Capatect Klebe und Spachtelmasse 190" and different substrates

2.2.9.2 Fixing strength

In accordance with what envisaged in Table 3 and in § 5.1.4.2 of ETAG 004 Edition March 2000, being “CAPATECT PU LINE STIFERITE CLASS SK” and “CAPATECT PU LINE STIFERITE VV” a bonded system, the Fixing strength (Displacement test) and Wind load resistance performances were not determined.

2.2.10 Thermal resistance

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U = U_c + \chi_p \cdot n$$

Where: $\chi_p \cdot n$ has only to be taken into account if it is greater than 0.04 W/(m².K);

U: global thermal transmittance of the covered wall (W/ (m².K));

n: number of anchors (through insulation product) per m²;

χ_p : local influence of thermal bridge caused by an anchor. The value listed below can be taken into account if not specified in the eventual anchor's ETA:

= 0.002 W/K for anchors with a stainless steel screw with the head covered by a plastic material and for anchors with an air gap at the head of the screw ($\chi_p \cdot n$ negligible for n < 20);

= 0.004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material ($\chi_p \cdot n$ negligible for n < 10);

= negligible for anchors with plastic nails (reinforced or not with glass fibres ...).

U_c: thermal transmittance of the current part of the covered wall (excluding thermal bridges) (W/ (m².K)) determined as follows:

$$U_c = \frac{1}{R_i + R_{render} + R_{substrate} + R_{se} + R_{si}}$$

Where: R_i: thermal resistance of the insulation product;

R_{render}: thermal resistance of the render (about 0.02 (m².K)/W);

R_{substrate}: thermal resistance of the substrate of the building (concrete, brick ...) ((m².K)/W);

R_{se}: external superficial thermal resistance ((m².K)/W);

R_{si}: internal superficial thermal resistance ((m².K)/W).

2.2.11 Aspects of durability: Bond strength after ageing

The bond strength of the system after ageing has been determined following the method envisaged in § 5.1.7.1.1 of ETAG 004 Edition March 2000.

Bond strength after ageing on the rig	Acceptance criteria	Pass
Bond strength between base coat “Capatect Klebe und Spachtelmasse 190” + “Caparol Putzgrund” + finishing coat “Capatect Putz 622 W Silacryl” and insulation “Stiferite CLASS SK”	≥ 0.08 MPa	X
Bond strength between base coat “Capatect Klebe und Spachtelmasse 190” + “Caparol Putzgrund” + finishing coat “Capatect Putz 622 W Silacryl” and insulation “Stiferite VV”	≥ 0.08 MPa	X

Tab. 7: Bond strength after ageing

2.3 Component's characteristics and parameters

The tests on components have been carried out in accordance with § 5.2 and to Annex C of ETAG 004 Edition March 2000 in order to verify the declared values; the results were positive; where the declared values were not given by the Applicant, the ETAG 004 Edition March 2000 values have been adopted.

2.3.1 Insulation product "Stiferite CLASS SK"

PIR panels with right edges covered with saturated glass felt. Their characteristics are given in the following table.

<i>Characteristic (test method)</i>	<i>Declared value (classification, standard, reference)</i>	<i>Minimum/maximum value (when envisaged from ETAG 004 Edition March 2000)</i>	<i>Pass/fail or statement of the value (when envisaged from ETAG 004 Edition March 2000)</i>
Reaction to fire (EN 11925-2) thickness: 20 -120 mm density: 35 kg/m ³	Euroclass E (EN 13501-1)	-	-
Water absorption by partial immersion (EN 1609) thickness: 100 mm density: 35 kg/m ³	-	≤ 1 kg/m ²	pass
Water vapour permeability (μ) (EN 12086) thickness: 100 mm	56.00 ± 2	-	56.00
Tensile strength (KPa) (EN 1607)	150	-	-
Compression CS(10) KPa (EN 826)	150	-	-
Shear strength (EN 12090)	-	≥ 0.02 N/mm ²	pass
Shear modulus of elasticity (EN 12090)	-	≥ 1.00 N/mm ²	pass
Conductivity (λ _D) (EN 12667) thickness < 80 mm	≤ 0.028 W/mK	-	-
Conductivity (λ _D) (EN 12667) thickness ≥ 80 mm	≤ 0.026 W/mK	-	-
Thermal resistance for the minimum thickness (20 mm) (EN 12667)	-	-	0.71 m ² K/W
Thickness (EN 823)	T2 (EN 13165)	-	-
Length (EN 822)	1200 ± 7.5 mm (EN 13165)	-	-
Width (EN 822)	600 ± 5 mm (EN 13165)	-	-
Squareness (EN 824)	≤ 6mm/m (EN 13165)	-	-
Flatness (EN 825)	≤ 5 mm (EN 13165)	-	-
Surface conditions	Cut surface	-	-
Density (EN 1602)	35 ± 2 kg/m ³	-	-

Dimensional stability (23° ± 2°C, 50 ± 5% RH) (EN 1603)	≤ 0.01 %	-	-
Dimensional stability (70° ± 2°C, 90 ± 5% RH for 48 hours) (EN 1604)	thickness ≤ 40 mm: ≤ 2 %	-	-
	thickness > 40 mm: ≤ 1 %		

Tab. 8: Characteristics of Insulation product "Stiferite CLASS SK"

2.3.2 Insulation product "Stiferite VV"

PIR panels with right edges covered with mineral glass felt. Their characteristics are given in the following table.

<i>Characteristic (test method)</i>	<i>Declared value (classification, standard, reference)</i>	<i>Minimum/maximum value (when envisaged from ETAG 004 Edition March 2000)</i>	<i>Pass/fail or statement of the value (when envisaged from ETAG 004 Edition March 2000)</i>
Reaction to fire (EN 11925-2) thickness: 20 -120 mm density: 44 kg/m ³	Euroclass E (EN 13501-1)	-	-
Water absorption by partial immersion (EN 1609) thickness: 40 mm density: 44 kg/m ³	-	≤ 1 kg/m ²	pass
Water vapour permeability (μ) (EN 12086) thickness: 100 mm	56.00 ± 2	-	56.00
Tensile strength (KPa) (EN 1607)	200	-	-
Compression CS(10) KPa (EN 826)	150	-	-
Shear strength (EN 12090)	-	≥ 0.02 N/mm ²	pass
Shear modulus of elasticity (EN 12090)	-	≥ 1.00 N/mm ²	pass
Conductivity (λ _D) (EN 12667) thickness < 80 mm	≤ 0.028 W/mK	-	-
Conductivity (λ _D) (EN 12667) thickness ≥ 80 mm	≤ 0.026 W/mK	-	-
Thermal resistance for the minimum thickness (20 mm) (EN 12667)	-	-	0.71 m ² K/W
Thickness (EN 823)	T2 (EN 13165)	-	-
Length (EN 822)	1200 ± 7.5 mm (EN 13165)	-	-
Width (EN 822)	600 ± 5 mm (EN 13165)	-	-
Squareness (EN 824)	≤ 6mm/m (EN 13165)	-	-

Flatness (EN 825)	≤ 5 mm (EN 13165)	-	-
Surface conditions	Cut surface	-	-
Density (EN 1602)	44 ± 2 kg/m ³	-	-
Dimensional stability (23° ± 2°C, 50 ± 5% RH) (EN 1603)	≤ 0.01 %	-	-
Dimensional stability (70° ± 2°C, 90 ± 5% RH for 48 hours) (EN 1604)	thickness ≤ 40 mm: ≤ 2 %	-	-
	thickness > 40 mm: ≤ 1 %		

Tab. 9: Characteristics of Insulation product “Stiferite VV”

2.3.3 Rendering system (base coat + reinforcement)

2.3.3.1 Rendering system strip tensile test

The test has been carried out in accordance with § 5.5.4.1 of ETAG 004 Edition March 2000.

Rendering system strain value	mean value of cracks in warp direction (mm)	mean value of cracks in weft direction (mm)
1.0 %	$w \leq 0.10$	$w \leq 0.10$

Tab. 10: Rendering system strip tensile test results (w = crack's width)

2.3.4 Reinforcement (glass fibre mesh)

The reinforcement is a glass fibre mesh and its characteristics have been verified through the Identification methods envisaged in Annex C of ETAG 004 Edition March 2000.

2.3.4.1 Residual strength of reinforcement after ageing:

Strength after ageing	Results	Acceptance criteria
Residual strength after ageing	≥ 20 N/mm	≥ 20 N/mm
Relative residual resistance (% after ageing) of strength in the as delivered state	≥ 50 % of the value at as delivered state	≥ 50 % of the value at as delivered state

Tab. 11: Residual strength after ageing

3 EVALUATION OF CONFORMITY AND CE MARKING

3.1 Attestation of conformity system

Considering the Euroclass B for the reaction to fire and that no stage in production process has been identified that corresponds to an improvement of the reaction to fire classification, the system of Attestation of Conformity specified by the European Commission is System 2+ described in the Council Directive 89/106/EEC Annex III, 2 (i), First possibility and described as follows:

Declaration of Conformity of an ETICS by the manufacturer on the basis of:

a) Tasks of the manufacturers:

1. Initial type testing of the ETICS and the components
2. Factory Production Control, including testing of samples taken at the factory in accordance with a control plan²⁰.

²⁰ The control plan has been deposited at ITC-CNR and is only made available to the Notified Bodies involved in the conformity attestation procedure.

b) Tasks of the Notified Body:

3. Certification of Factory Production Control on the basis of:

- Initial inspection of the factory and of factory production control;
- Continuous surveillance, assessment and approval of Factory Production Control.

3.2 Responsibilities

3.2.1 Tasks of the manufacturer

3.2.1.1 Initial Type testing (system 2+)

For Initial Type Testing, the results of the test performed as part of the assessment for this European Technical Approval shall be used unless there are changes in the production line or plant. In such cases, the necessary new initial type testing has to be agreed between ITC-CNR and the Manufacturer. These tests could be taken over by the Manufacturer for Declaration of Conformity.

3.2.1.2 Factory production control

The ETA Holder has a Factory Production Control system in his plant (manufacturing the insulation products) and exercises permanent internal control of production, including testing samples in accordance with his control plan.

For the components of "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" which the ETA Holder does not manufacture by himself, he makes sure that a proper Factory Production Control carried out by the other manufacturers gives the guaranty of the components compliance with the European Technical Approval. In this aim:

- he relies on national certification bodies,
- and
- has specified through contracts with his suppliers the awaiting characteristics, the needed controls and the frequencies,
- and
- he carries out by himself controls on these components.

The control plan and the provisions taken by the ETA Holder for components not produced by himself have been agreed with the Approval Body and deposited with ITC-CNR where it is only made available to the Notified Body involved in the Conformity attestation procedure. This control plan will be given to the Notified Body chosen by the ETA Holder to perform the foreseen tasks on attestation of conformity.

The manufacturer only uses raw materials supplied with the relevant inspection documents as laid down in the control plan. The incoming raw materials are subjected to verifications by the manufacturer before acceptance.

All the elements, requirements and provisions adopted by the manufacturer are documented in a systematic manner in the form of written processes and procedures. This production control system ensures that "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" and their components are in conformity with this European Technical Approval.

The results of Factory Production Control are recorded and evaluated. The records include, among the others, the following information:

- designation of the product, raw materials and components;
- type of control or testing;
- date of the product's manufacture and date of testing of the product or raw materials and components;
- results of controls and testing and, if appropriate, comparison with requirements;
- signature of person responsible for Factory Production Control.

The records shall be presented to the inspection body during the continuous surveillance. On request, they shall be presented to ITC-CNR.

Details of the extent, nature and frequency of testing and controls to be performed within the Factory Production Control shall correspond to the control plan which is part of the technical documentation of this European Technical Approval.

3.2.2. Tasks of the Notified Bodies

3.2.2.1 Initial inspection of factory and Factory Production Control

The Notified Body shall ascertain that, in accordance with the control plan, the factory (in particular the employees and the equipment) and the Factory Production Control are suitable to ensure continuous and orderly manufacturing of the components according to the specifications mentioned in clause 2 of this ETA.

3.2.2.2 Continuous surveillance, assessment and approval of factory production control

The Notified Body should visit the factory at least once a year for surveillance. It has to be verified that the system of Factory Production Control and the specified manufacturing process are maintained taking into account the deposited control plan. Continuous surveillance and assessment of Factory Production Control have to be performed in accordance with the control plan.

During each visit, the Notified Body shall utilize an ad-hoc check list and shall examine, among the others:

- the control registers of raw materials, products in course of manufacture and finished products,
- the document attesting the respect of the control frequencies,
- the conformity of the products subjected to this ETA.

In cases where the provisions of the European Technical Approval and the control plan are no longer fulfilled, the conformity certificate should be withdrawn.

3.3. **CE Marking**

The CE Marking shall be affixed on the packaging or on transport documents (DDT) accompanying the components of the kit when they are intended to be used in the kit. The symbol « CE » shall be followed by identification number of the Notified Body involved and shall be accompanied by the following information:

- name or identifying mark of the ETA Holder and name of his manufacturing plant,
- legal address of the ETA Holder,
- the last two digits of the year in which the CE-marking was affixed,
- number of the EC certificate of conformity of Factory Production Control,
- number of this European Technical Approval,
- "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV",
- ETAG 004 – Edition March 2000.

4 **ASSUMPTIONS UNDER WHICH THE FITNESS OF THE PRODUCT FOR THE INTENDED USE WAS FAVOURABLY ASSESSED**

4.1 **Manufacturing**

The "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" components shall correspond, as far as their composition and manufacturing process is concerned, to the products subject to the approval tests. Manufacturing process scheme is deposited with ITC-CNR.

4.2 **Installation**

4.2.1. General

It is the responsibility of the ETA Holder to guarantee that the information about design and installation of the system "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" are effectively communicated to the concerned people. These information can be given using reproductions of the respective parts of this European Technical Approval. Besides, all the data concerning the execution shall be indicated

clearly on the packaging and/or the enclosed instruction sheets using one or several illustrations. In any case, it is suitable to comply with national regulations and particularly concerning fire.

Only the components described in clause 1.1 with characteristics in accordance with clause 2 of this ETA can be used for the system "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV". The requirements given in ETAG 004 Edition March 2000, chapter 7, have to be considered.

4.2.2. Design

To bond the system, the minimal bonded surface area and the method of bonding shall comply with characteristics of the system "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV" as well as the national regulations. In any case, the minimal bonded surface shall be at least 40%.

4.2.3. Execution

The recognition and preparation of the substrate as well as the generalities about the execution of the system "CAPATECT PU LINE STIFERITE CLASS SK" and "CAPATECT PU LINE STIFERITE VV", which are fully described in the current version of the ETA Holder Catalogue, shall be carried out in compliance with:

- chapter 7 of the ETAG 004 Edition March 2000,
- national regulations in effect, if any.

The particularities in execution linked to the method of bonding and the application of the rendering system shall be handled in accordance with ETA Holder prescriptions. In particular it is suitable to comply with the quantities of rendering applied, the thickness regularity and the drying period between 2 layers.

5 RECOMMENDATIONS

5.1 **Packaging, transport and storage**

Packaging of the components has to be such that the products are protected from moisture during transport and storage, unless other measures are foreseen by the manufacturer for this purpose and, in case, by ETA Holder specifications.

The components have to be protected against damage.

5.2 **Maintenance and repair of the works**

It is accepted that the finishing coat shall normally be maintained in order to fully preserve the system's performances.

Maintenance, which is clearly described in the current version of the ETA Holder Catalogue, includes:

- the repairing of localised damaged areas due to accidents,
- the application of various products or paints, possibly after washing or *ad hoc* preparation.

Necessary repairs should be done rapidly.

It is important to be able to carry out maintenance as far as possible using readily available products and equipment, without spoiling appearance.

**The original version is signed by
Arch. Roberto Vinci
(ITC Director)**